PRODUCT BULLETIN



Doosan[®] D24





LONG BLOCK INCLUDES:

- Block
- Camshaft
- Pistons & rings
- Gaskets
- Water pump
- Oil filter
- Valve train
- Cylinder head
- **DROP-IN INCLUDES:**
- Manifolds
- Injection pump
- Fuel lines
- Fuel rail
- Injectors
- Sensors
- Turbo
- EGR system

*Engine Rebuilders highly recommends a professional cleaning of the radiator and DPF filter prior to installing the replacement engine.

CORE RETURN CRITERIA

- 100% Visual Inspection
- If there are visible holes or cracks in the block there is a 50% core charge back
- No hidden costs or crank rotation required with ERI

APPLICATIONS

The Doosan D24 is typically used in Tier 4 Bobcat skid steers and track loaders (Bobcat Models: \$550, \$650, \$595, T450, T550, T650, and T595) plus other compact equipment, including Doosan excavators.

Note: The Doosan D24 long block and drop in engines come in a 61HP or a 74HP option.

ABOUT ENGINE REBUILDERS DOOSAN D24

- Assembled in the USA.
- Every engine is completely disassembled, cleaned and inspected.
- All parts are either replaced with new or re-machined to meet OEM specifications, and internal wear items including rings, bearings, bushings, gaskets, and seals are replaced 100% with new.
- All other components are inspected to ensure they meet ٠ the fit, form and function of the original OEM part. All parts not within OEM tolerances are replaced.

A RECORD OF RELIABILITY

Engine Rebuilders has been supplying remanufactured engines to the used compact equipment market for over 40 years. All engines meet or exceed OEM specifications and are machined using state-of-the-art equipment and assembled using precise and repeatable methods. We follow documented lean manufacturing processes and principles to guarantee that every step is defined and repeatable, creating consistent quality and dependable outcomes.

WARRANTY COVERAGE

Off-Road Complete Drop-In configurations: 1yr/2,000 hours whichever occurs first.

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- Crankshaft
- Bearings
- Oil pump
- Main/rod bearings
- Oil pan
 - Glow plugs
 - Valve cover
 - Thermostat