# **PRODUCT BULLETIN**



# Kubota® V3800-CR-T4F Diesel Engine



# LONG BLOCK INCLUDES:

- Block
- CamshaftCrankshaft

Gaskets

Cylinder head

- Oil pan
- Oil pump
- Pistons & rings
- Valve cover
- Valve train
- Main/Rod bearings
- Oil filter
- Water pumpThermostat

# **DROP-IN ENGINE INCLUDES:**

ALL PARTS ON THE LONG BLOCK PLUS

- Injectors
- TurbochargerManifolds
- High pressure pumpEGR throttle valve
- Complete fuel system

#### Parts Not Included: DPF filter

NOTE: Engine Rebuilders highly recommends a professional cleaning of the radiator and DPF filter prior to installing the replacement engine

# **CORE RETURN CRITERIA**

- 100% Visual Inspection
- If there are visible holes or cracks in the block there is a 50% core charge back
- No hidden costs or crank rotation required with ERI

# **APPLICATIONS/ENGINE IDENTIFICATION**

Engine Rebuilders Kubota V3800 engines are used in several types of compact equipment including several brands of skid steers such as Bobcat, BOMAG, Caterpillar, Kubota, Takeuchi and Vermeer.

- Engine Model and Serial Number
- Engine Model Code (format is 1Jxxx-xxxx)
- Machine Model and Serial Number

# ABOUT THE KUBOTA V3800CR

- Assembled in the USA.
- Every engine is completely disassembled, cleaned and detailed.
- Blocks, heads, crankshafts and connecting rods are re-machined to meet OEM specifications.
- Internal wear items including pistons, rings, bearings, bushings, gaskets and seals are replaced 100% with new.
- All other components are tested under strict guidelines to ensure they meet the fit, form and function of the original part. All parts not within tolerances are replaced.

# **QUALITY PROCESSES**

Every engine is machined using state-of-the-art equipment and assembled using precise and repeatable methods. All engine production follows documented lean manufacturing processes and principles to create consistent quality and dependable outcomes.

# A RECORD OF RELIABILITY

We've been supplying new muscle to remanufactured compact engines for over 40 years, the longest track record you'll find. Veteran machinists, some that have been here since our start. Every engine you order meets our consistent high-quality standards. Every engine is remanufactured to meet OEM specifications. A remanufactured engine from Engine Rebuilders is much more than just repaired.

# WARRANTY COVERAGE

Long Block and Drop-In configurations: 1-year not to exceed, 2,000 hours.

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Thermosta